



- Loctite 271 (Obtain Locally)
- Loctite Master Gasket (92-12564-1)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite 222 (Obtain Locally)
- Loctite 680 (Obtain Locally)
- 2-4-C. With Teflon (92-825407A12)

| Parts List |       |          |                              |     |                     |          |
|------------|-------|----------|------------------------------|-----|---------------------|----------|
| Ref        | Class | Part     | Description                  | Qty | Comment             | Footnote |
| 1          | 884   | 9765113  | CYLINDER BLOCK               | 1   | (135)               | 3        |
| 1          | 884   | 9763T23  | CYLINDER BLOCK               | 1   | (150/XR6/MAG. III ) | 3        |
| 1          | 884   | 9763T17  | CYLINDER BLOCK               | 1   | (175)               | 3        |
| 1          | 884   | 9763T61  | CYLINDER BLOCK               | 1   | (200)               | 3        |
| 2          | 16    | 818138 3 | STUD-POWERHEAD (1-3/4 IN.)   | 6   |                     | 3        |
| 3          | 16    | 67065 3  | STUD-POWERHEAD (5-1/2 IN.)   | 2   |                     | 3        |
| 3          | 16    | 78438 4  | STUD-POWERHEAD (6-3/4 IN.)   | 2   |                     | 3        |
| 4          | 17    | 43044    | DOWEL PIN-LOCATING           | 2   |                     | 3        |
| 5          | 17    | 67296    | DOWEL PIN (BEARING RACE)     | 2   |                     | 3        |
| 6          | 27    | 11338    | GASKET-SEALING               | 2   |                     | 4.3      |
| 7          |       | 42249    | COVER-STARTER MOTOR (UP)     | 1   |                     | 3        |
| 8          | 10    | 828213   | SCREW (1-1/2 IN.) (HEX FLANG | 2   |                     | 3        |
| 9          |       | 76867    | COVER (LOWER)                | 1   |                     | 3        |
| 10         | 10    | 828214   | SCREW (2 IN.) (HEX HEAD FLAN | 2   |                     | 3        |
| 11         | 21    | 43278 1  | FITTING                      | 1   |                     |          |
| 12         | 23    | 99448    | BUSHING                      | 1   |                     | 3        |
| 13         | 10    | 66717    | SCREW (3-1/4 IN.)            | 8   |                     | 3        |
| 13         | 10    | 74824    | SCREW (1-1/4 IN.)            | 6   |                     | 3        |
| 14         |       | NSS      | PLUG                         | 1   |                     | 6        |
| 15         | 1159  | 9642A 1  | UPPER END CAP ASSEMBLY       | 1   |                     | 3        |
| 16         | 25    | 54029    | O-RING                       | 1   |                     | 4.3      |
| 17         | 31    | 16756A 4 | ROLLER BEARING               | 1   |                     | 3        |
| 18         |       | NSS      | RACE                         | 1   |                     | 6        |
| 19         | 26    | 41953    | OIL SEAL                     | 1   |                     | 3        |
| 20         | 10    | 69034    | SCREW (1 IN.)                | 4   |                     | 3        |
| 21         | 16    | 15094    | STUD (1-7/8 IN.)             | 1   |                     |          |
| 22         | 54    | 63153    | J-CLIP                       | 1   |                     |          |
| 23         |       | NSS      | PLUG-SERIAL NUMBER           | 1   |                     | 6        |
| 24         | 23    | 67269    | SPACER                       | 1   |                     |          |
| 25         | 12    | 49221    | WASHER                       | 3   |                     |          |
| 26         | 11    | 816874   | NUT                          | 3   |                     |          |
| 27         |       | 87076A10 | IDLE CONTROL                 | 1   |                     |          |
| 28         | 10    | 69020    | SCREW (10-32 X 7/8)          | 3   |                     |          |
| 29         | 12    | 30164    | WASHER                       | 3   |                     |          |
| 30         |       | 42248    | BRACKET                      | 1   |                     | 3        |
| 31         | 10    | 49668    | SCREW (3/4 IN.)              | 2   |                     | 3        |
| 32         | 16    | 15093    | STUD (1 IN.)                 | 2   |                     |          |
| 33         |       | 26852    | CAP                          | 1   |                     | 3        |
| 34         | 10    | 64022    | ADJUSTING SCREW              | 1   |                     | 3        |
| 35         | 11    | 64015    | JAM NUT                      | 1   |                     | 3        |
| 36         | 1159  | 7809A 1  | LOWER END CAP                | 1   |                     | 2        |